Fairview Product Launch Change

Recently, Echelon Cabinetry has been developing the Fairview door style, the first in a new species, TruCoat. TruCoat is designed to combine the beauty of paint with the resilience and uniformity of laminate. Despite our best intentions and efforts, this product is not yet ready to release to our customers. Echelon Cabinetry proudly stands behind all its products; when we bring this product to market, you can trust it will be the same level of quality and on-trend design you expect from our brand. We appreciate your patience as we finalize this product offering and are eager to share it with you soon. Stay tuned for a new go-to-market date.

Please contact your Echelon account manager with any questions.
Kitchens are more than where we cook. They’re where we create special moments, memories, and shared joy with those we love.

Echelon Cabinetry allows you to create so much more than your dream kitchen; we help you craft an experience that will delight you every day. Quality materials, elegant styles, and all the refinements that make your kitchen a seamless extension of your life. With Echelon Cabinetry, you can expect a great experience building and enjoying your beautiful new kitchen.

COVER SHOT: TOURAINE SLAB shown in Linen and Slate enamel paint finishes.
© K Hovnanian Homes
When Precisionware, Inc. was founded in 1948 as a kitchen cabinet manufacturer in the heart of Pennsylvania, no one imagined that we would be a thriving leader in the American cabinetry market 70 years later.

Throughout our history, acpi has gone through several name changes, been both publicly and privately owned, and has expanded into a national presence. One thing that hasn’t changed is our commitment to building high-quality cabinets right here at home. Manufactured in Thompsontown, PA, we offer over 30 door styles and a wide variety of stain and paint finishes to suit any style. Competitive pricing, lead times, and logistics solutions allow us to deliver well-crafted cabinetry at a great value.

Best yet, all of our cabinetry lines are certified for KCMA’s Environmental Stewardship Program, meaning you can trust that you are putting a safe product in your home for your family to enjoy for years to come. That’s a legacy we’re proud of.

OUR COMMITMENT TO OUR CABINET PRODUCTS & SUSTAINABILITY

Sustainability has emerged as an important component in our everyday lives, directly shaping our daily activities and the products we purchase. As a leading manufacturer of high-quality wood cabinets, Echelon Cabinetry recognizes the importance of protecting the environment and using resources responsibly.

All our products are **CARB ATCM 93120 Phase 2 and TSCA Title VI compliant**, and we are proud to carry the KCMA’s ESP certification.

Introduced in 2006, KCMA developed the Environmental Stewardship Program (ESP) to encourage practices that benefit the environment and communities served by cabinet manufacturers. The ESP certification program holds the cabinetry industry to high standards for their products, forest sustainability and manufacturing processes.

Through the ESP we are systematically reducing our environmental footprint and providing environmentally conscious products to our customers as well.
Ascent Collection

Create a space for everyday moments.
The Ascent Collection provides high-quality cabinetry with on-trend styles to create spaces crafted to perfection.

CONSTRUCTION SERIES
Premier™ and AllWood™

AVAILABLE SPECIES

- **B** Birch Doors (veneer center panels)
- **O** Oak Doors (veneer center panels)
- **P** Painted Doors (MDF center panels)
- **T** Thermofoil Doors (MDF cores)
- **TC** TruCoat Doors (MDF cores)

SALERNO 5-PC shown in Mocha birch stain finish

HERNDON shown in Honey oak stain finish

MANOR shown in White thermofoil finish

Island includes after market customization by a professional installer
Ascent Collection

- BENTON™ Standard Reveal
- FAIRVIEW Full Overlay
- HARGROVE™ Standard Reveal
- HERNDON™ Standard Reveal
- MANOR™ SR Standard Reveal
- MARIANNA™ FOL Full Overlay
- MARIANNA™ SR Standard Reveal
- SALERNO™ 5-PC Standard Reveal
- SUTTON™ FOL Full Overlay
- SUTTON™ SR Standard Reveal
- TOURANE™ 5-PC Standard Reveal
- TOURANE™ SLAB Standard Reveal
Echelon Cabinetry — Ascent Collection

**Stain Finishes:**

- Double Espresso
- Truffle
- Espresso
- Autumn Brown
- Nutmeg
- Mocha
- Café
- Toffee

† **Hargrove** is available in Café, Espresso, Mocha, and Toffee only.

**Stain Finishes:**

- Mocha
- Chestnut
- Honey

†† **Chestnut** stain finish is being discontinued. Orders will be accepted through **August 2019**.

**Enamel Paint* Finishes:**

- Onyx
- Slate
- Linen
- Alpine White

**Thermofoil Finish:**

- White

**Trucoat Finishes:**

- River Rock
- Linen
- Alpine White

* Enamel paints are premium finishes. Additional charges apply. Visit [echeloncabinetry.com/paint-disclosure](http://echeloncabinetry.com/paint-disclosure) for more information on our painted finishes.
Elevate your home with Echelon Cabinetry’s Prestige Collection, combining premium finishes and elegant styles that truly reflect your personality and lifestyle.

CONSTRUCTION SERIES
Premier™, AllWood™, and Pinnacle™

AVAILABLE SPECIES

- **M** Maple Doors (veneer center panels)
- **P** Painted Doors (MDF center panels)
Echelon Cabinetry — Prestige Collection

ROSSITER 5-PC shown in Storm maple stain finish
Photo courtesy of M/I Homes
Prestige Collection

- CHESWICK™ Standard Reveal
- FREEMAN™ Full Overlay
- NORWICH™ 5-PC + Standard Reveal
- NORWICH™ SLAB + Standard Reveal
- ROSSITER™ 5-PC Full Overlay
- ROSSITER™ SLAB Full Overlay
- TREVINO™ 5-PC Full Overlay
- TREVINO™ SLAB Full Overlay
- WESTON™ 5-PC Full Overlay
- WESTON™ SLAB Full Overlay
- WESTON™ ARCH Full Overlay
Cheswick shown in Mocha maple stain finish
FREEMAN shown in Alpine White enamel paint finish
Photo courtesy of Murray Hill Homes
STAIN AND GLAZE* FINISHES:

- Double Espresso
- Truffle
- Espresso
- Autumn Brown
- Nutmeg
- Storm
- Mocha
- Café
- Toffee
- Greystone
- Crystal
- Nutmeg Ebony Glaze
- Baltic Slate
- River Rock Latte Dove Linen Alpine White
- Onyx Pewter Glaze
- Onyx Taupe Glaze
- Onyx Frost Glaze
- Baltic Ebony Glaze
- Baltic Frost Glaze Slate Ebony Glaze Slate Taupe Glaze Slate Frost Glaze River Rock
- Toffee Ebony Glaze Toffee Taupe Glaze Greystone Ebony Glaze
- Greystone Pewter Glaze
- Greystone Taupe Glaze
- Greystone Frost Glaze
- Crystal Taupe Glaze

† Norwich 5-PC and Slab are not available in Crystal or Greystone stain finishes or any corresponding glaze finishes.

ENAMEL PAINT* AND GLAZE* FINISHES:

- Onyx
- Baltic
- Slate
- River Rock
- Latte
- Dove
- Linen
- Alpine White
- Onyx Pewter Glaze
- Onyx Taupe Glaze
- Onyx Frost Glaze
- Baltic Ebony Glaze
- Baltic Frost Glaze
- Slate Ebony Glaze
- Slate Taupe Glaze
- Slate Frost Glaze
- River Rock Ebony Glaze
- River Rock Taupe Frost Glaze
- River Rock Pewter Glaze
- River Rock Taupe Glaze
- Latte Ebony Glaze
- Latte Pewter Glaze
- Latte Taupe Glaze
- Latte Frost Glaze
- Dove Ebony Glaze
- Dove Pewter Glaze
- Dove Taupe Glaze
- Dove Frost Glaze
- Linen Ebony Glaze
- Linen Pewter Glaze
- Linen Taupe Glaze
- Linen Frost Glaze
- Alpine White Ebony Glaze
- Alpine White Pewter Glaze
- Alpine White Taupe Glaze

*All glazes and enamel paints are premium finishes. Additional charges apply. Visit echeloncabinetry.com/paint-disclosure for more information on our painted finishes.
EDINBURGH 5-FC shown in onyx enamel paint finish
Island shown in storm maple stain finish
Summit Collection

Experience inspiration every day with Echelon Cabinetry’s Summit Collection, which combines elegant and timeless styles with premium finishes to create the home of your dreams.

CONSTRUCTION SERIES
Premier™, AllWood™, and Pinnacle™

AVAILABLE SPECIES

C Cherry Doors (solid center panels)
M Maple Doors (solid center panels)
P Painted Doors (MDF center panels)
Summit Collection
Echelon Cabinetry — Summit Collection

CARLISLE shown in River Rock enamel paint finish
Photo courtesy of M/I Homes
STAIN AND GLAZE* FINISHES:

- Double Espresso
- Truffle
- Espresso
- Autumn Brown
- Nutmeg
- Storm
- Mocha
- Café
- Toffee
- Greystone
- Crystal
- Nutmeg Ebony Glaze
- Storm Ebony Glaze
- Mocha Ebony Glaze
- Café Ebony Glaze
- Toffee Ebony Glaze
- Toffee Taupe Glaze
- Greystone Ebony Glaze
- Greystone Pewter Glaze
- Greystone Taupe Glaze
- Greystone Frost Glaze
- Crystal Taupe Glaze

ENAMEL PAINT* AND GLAZE* FINISHES:

- Onyx
- Baltic
- Slate
- River Rock
- Latte
- Dove
- Linen
- Alpine White
- Onyx Pewter Glaze
- Onyx Taupe Glaze
- Onyx Frost Glaze
- Baltic Ebony Glaze
- Baltic Frost Glaze
- Slate Ebony Glaze
- Slate Taupe Glaze
- Slate Frost Glaze
- River Rock Ebony Glaze
- River Rock Taupe Glaze
- Latte Ebony Glaze
- Latte Pewter Glaze
- Latte Taupe Glaze
- Latte Frost Glaze
- Dove Ebony Glaze
- Dove Pewter Glaze
- Dove Taupe Glaze
- Dove Frost Glaze
- Linen Ebony Glaze
- Linen Pewter Glaze
- Linen Taupe Glaze
- Linen Frost Glaze
- Alpine White Ebony Glaze
- Alpine White Pewter Glaze
- Alpine White Taupe Glaze

*All glazes and enamel paints are premium finishes. Additional charges apply. Visit echeloncabinetry.com/paint-disclosure for more information on our painted finishes.

† Carlisle is not available in glaze finishes, Crystal maple stain finish, or Greystone maple stain finish.
STAIN AND GLAZE* FINISHES:

Double Espresso  Espresso  Autumn Brown  Nutmeg  Storm  Mocha
Cinnamon†  Crystal
Nutmeg  Ebony Glaze  Storm  Ebony Glaze  Mocha  Cinnamon†  Crystal  Ebony Glaze

† Cinnamon stain finish is being discontinued. Orders will be accepted through August 2019.

*All glazes are premium finishes. Additional charges apply.
It’s the details that turn an everyday experience into a joy, and it’s the accessories that turn your kitchen into a space that works seamlessly for you.

Edinburgh 5-PC shown in Linen enamel paint with Pewter Glaze finish

ORGANIZATIONAL SOLUTIONS

From pull-outs that keep everything in its place to elegant wine bars and buffets that enrich a room with their charm, Echelon Cabinetry’s extensive Elements collection gives you all the options you need to turn your space into a custom kitchen built just for you.

Edinburgh 5-PC shown in Linen enamel paint with Pewter Glaze finish
17-Step Furniture Quality Finish
Consistent quality, long-lasting color, and distinctive wood grain characteristics are your assurance of lasting beauty with Echelon’s exclusive 17-step finishing process.

All surfaces are machine- and hand-sanded. Then the dust particles are mechanically removed.

Pre-stains are applied evenly to provide base color uniformity.

Specially formulated stain is hand-sprayed. The stained products undergo a slow drying process. Then a chemical-resistant sealer is applied.

Sealed products are baked to ensure a complete cure throughout. The sealed surfaces are hand-sanded with ultra fine sandpaper. Products are then quality inspected for cleanliness and smoothness. Catalyzed varnish is applied.

Product backs are sprayed with a conversion finish. Then they are sanded with fine grit sandpaper. All dust particles are mechanically removed. Product backs are then sprayed with a conversion varnish.

Product fronts are sprayed with a conversion finish. Then they are sanded with fine grit sandpaper. Product fronts are then sprayed with a conversion varnish.

### CONSTRUCTION SERIES

<table>
<thead>
<tr>
<th>FEATURE</th>
<th>PREMIER</th>
<th>ALLWOOD</th>
<th>PINNACLE</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>DRAWERS AND GUIDES</strong></td>
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</tr>
<tr>
<td>Nominal 1/2&quot; thick Dovetail Hardwood Drawers (21&quot; deep) with Side-Mounted Drawer Guides</td>
<td>✔️</td>
<td>✔️</td>
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</tr>
<tr>
<td>Nominal 5/8&quot; thick Dovetail Hardwood Drawers (21&quot; deep) with Under-Mount Epoxy Guides</td>
<td>+</td>
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<tr>
<td>Nominal 5/8&quot; thick Dovetail Hardwood Drawers (21&quot; deep) with Full-Access Soft-Close Hidden Guides</td>
<td>+</td>
<td>+</td>
<td>✔️</td>
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<tr>
<td><strong>HINGES</strong></td>
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<tr>
<td>6-way Adjustable Hidden Hinges</td>
<td>✔️</td>
<td>✔️</td>
<td>✔️</td>
</tr>
<tr>
<td>6-way Gentle-Touch Soft-Close Hidden Hinges</td>
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<tr>
<td><strong>SHELVING</strong></td>
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<td>Nominal 5/8&quot; thick Adjustable Wall and Base Composite Panel Shelving</td>
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<td>✔️</td>
<td>✔️</td>
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<tr>
<td>Nominal 5/8&quot; thick Adjustable Wall and Base Hardwood Plywood Shelving</td>
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<td><strong>BOX CONSTRUCTION</strong></td>
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<tr>
<td>3/4&quot; thick Kiln Dried Solid Hardwood Frames</td>
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<tr>
<td>Nominal 1/2&quot; thick composite end panels with matching laminate exterior surfaces</td>
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<tr>
<td>Nominal 1/2&quot; thick plywood end panels with natural birch veneer interior and matching laminate exterior surfaces</td>
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<tr>
<td>Oak, maple, or cherry veneer exterior end panel surfaces</td>
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<td><strong>CUSTOMIZATION OPTIONS</strong></td>
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<tr>
<td>Glass Door Inserts</td>
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<tr>
<td>Paint Finishes</td>
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<tr>
<td>Glaze Finishes</td>
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<tr>
<td>Flush Finished End Panels</td>
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All Echelon products carry a 5-Year Limited Warranty

✔️ Standard Offering  + Upgrade Option (upcharge may apply)
NOTICE: The product specifications appearing herein supersede and cancel all previous sheets, supplements and addenda, and represent current manufacturing standards and procedures. Echelon Cabinetry reserves the right to make specification changes for continued product improvement.

For aesthetic considerations the furniture and cabinet industries have made veneer on composite panel substrate the standard method of construction for raised panel-in-frame doors in some wood species. Within the Echelon Cabinetry product line, those species include oak, birch, and maple.

NOTE: Due to printing limitations, color pictures cannot be guaranteed to exactly match the actual cabinet material.

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Echelon Cabinetry products are certified by KCMA.

Echelon Cabinetry is part of the Kitchen Cabinet Manufacturers Association (KCMA) and the National Kitchen and Bath Association (NKBA). Echelon Cabinetry carries the ANSI/KCMA A161.1 quality assurance certification.

Echelon Cabinetry is proudly made in America.

An acpi.brand